Note: the following are examples of the type of calculations you may be asked to perform in the TE4 narrative paper. This is not a complete exam paper. Calculation questions typically make up 20 out of 40 marks for a paper.

EXAMPLE CALCULATIONS ASSOCIATED WITH THE MEASURMENT OF GASES AND VAPOURS USING INSTRUMENTAL TECHNIQUES

1 To calculate total NOx in mg/m³ at reference conditions given NO and NO₂ measurements in ppm

NO concentration = 34 ppm (dry) NO_2 concentration = 15 ppm (dry) Measured oxygen level = 12% Reference conditions = STP, 15% O_2 , dry Atomic weight of N = 14 Atomic weight of O = 16 Molar volume = 22.4 litres

1.1 To calculate the total NOx concentration in ppm

Total NOx concentration = NO concentration + NO₂ concentration

$$= 34 \text{ ppm} + 15 \text{ ppm}$$

=49 ppm

1.2 To calculate the molecular weight of NOx as NO₂

Molecular weight of NO_2 = atomic weight of N + molecular weight of O_2

$$= 14 + (16 \times 2)$$

= 46

1.3 To convert NOx concentrations in ppm to NO₂ in mg/m³

NOx concentration= 49 ppm Molecular weight of NO_2 = 46 Molar volume = 22.4 litres

Concentration in $mg/m^3 = \frac{\text{concentration (ppm)} \times \text{molecular weight of substance}}{\text{molar volume}}$

$$= 49 \text{ ppm } \times 46$$

 $= 100.6 \text{ mg/m}^3$

1.4 To calculate the concentration of NO₂ at reference conditions

Measured oxygen level = 12% Reference oxygen = 15%

Oxygen correction factor= (21 - reference oxygen)(21 - measured oxygen)

$$= \frac{(21 - 15)}{(21 - 12)}$$

$$= 0.67$$

Concentration at reference conditions

= Concentration as measured x correction factor for oxygen

$$= 100.6 \text{ mg/m}^3 \times 0.67$$

$$= 67.4 \text{ mg/m}^3$$

2 To calculate concentrations at reference conditions in mg/m³ from analyser results in ppm

Concentration of substance = 120 ppm Measured moisture level = 9% Reference moisture is dry Measured oxygen level = 12.5% (wet) Reference oxygen = 11% Molecular weight of substance = 28 Molar volume = 22.4 litres

(In this example the molecule is CO)

2.1 To convert concentrations in ppm to mg/m³

Concentration of substance = 120 ppm Molecular weight of substance = 28 Molar volume = 22.4 litres

Concentration in $mg/m^3 = \frac{\text{concentration (ppm) } x \text{ molecular weight of substance}}{\text{molar volume}}$

$$= 150 \text{ mg/m}^3$$

2.2 To calculate the concentration of a substance at reference conditions

Moisture correction factor

$$= 100_{100-9}$$

$$= 1.1$$

(Note that the oxygen was measured on a wet basis and should be corrected to dry conditions)

Oxygen at reference conditions = measured oxygen x correction factor for moisture

$$= 12.5\% \times 1.1$$

$$= 13.8\% (dry)$$

Oxygen correction factor

$$= \frac{(21 - 11)}{(21 - 13.8)}$$

$$= 1.4$$

Concentration of substance at reference conditions

- = concentration as measured x correction factor for oxygen x correction factor for moisture
- $= 150 \text{ mg/m}^3 \text{ x } 1.4 \text{ x } 1.1$
- $= 231 \text{ mg/m}^3$

To express analyser readings in ppm (wet) at reference conditions in mg/m³ (dry)

NOx concentration = 80 ppm (wet) Measured moisture level = 10% Molar volume at STP = 22.4 litres Atomic weight of N = 14 Atomic weight of O = 16

3.1 To calculate the molecular weight of NO₂

Molecular weight of NO_2 = atomic weight of N + molecular weight of O_2

$$= 14 + (16 \times 2)$$

 $= 46$

3.2 To convert concentration in ppm to mg/m³

Concentration in $mg/m^3 = \frac{concentration (ppm) \times molecular weight of substance}{molar volume}$

=
$$\frac{80 \text{ ppm x } 46}{22.4}$$

= $164 \text{ mg/Nm}^3 \text{ (wet)}$

3.3 To calculate the concentration at reference conditions dry

NO₂ concentration (dry)

- = concentration as measured x correction factor for moisture
- $= 164 \text{ mg/Nm}^3 \text{ x } 1.1$
- $= 180 \text{ mg/Nm}^3 \text{ (dry)}$

To calculate a mass emission rate in kg/h (Example 1) 4

Volume flow rate at STP (wet) = $43 \text{ Nm}^3/\text{s}$ NO_2 concentration (wet) = 164 mg/m³ Seconds in 1 hour = 3600

4.1 To calculate the volume flow in the stack

= volume flow rate in Nm³/s x seconds in 1 hour Volume flow rate in Nm³/h

 $= 43 \text{ Nm}^3/\text{s} \times 3600$

 $= 154,800 \text{ Nm}^3/\text{h}$

4.2 To calculate the mass emission to atmosphere in kg/h

= volume flow rate $m^3/h \times concentration in mg/m^3$ 1 x 10⁶ Mass emission rate in kg/h

 $= \frac{154,800 \text{ Nm}^3/\text{h x } 164 \text{ mg/m}^3}{1 \text{ x } 10^6}$

= 25.4 kg/h

(Note dividing by 1 x 10⁶ converts the result from ma to ka)

To calculate a mass emission in kg/h (Example 2) 5

Average stack gas velocity = 10 m/s

Stack diameter = 0.9 m (radius = 0.45 m)

Concentration of substance = 150 mg/m³ (measured wet with no correction for oxygen or temperature)

5.1 To calculate the cross section area of the stack

 $= \pi r^2$ Cross sectional area of stack

$$= 3.14 \times 0.45^{2}$$

 $= 0.64 \text{ m}^2$

5.2 To calculate the volume flow in the stack

Volume flow rate in m³/s = cross section area of stack x average gas velocity

 $= 0.64 \text{ m}^2 \text{ x } 10 \text{ m/s}$

 $= 6.4 \text{ m}^3/\text{s}$

= volume flow rate in m³/s x seconds in 1 hour Volume flow rate in m³/h

 $= 6.4 \text{ m}^3/\text{s} \times 3600$

 $= 23,040 \text{ m}^3/\text{h}$

5.3 To calculate the mass emission in kg/h at stack conditions

Mass emission = volume flow rate x concentration of substance
$$1 \times 10^{6}$$

$$= 23,040 \text{ m}^{3}/\text{h} \times 150 \text{ mg/m}^{3}$$

$$1 \times 10^{6}$$

$$= 3.46 \text{ kg/h}$$

(Note dividing by 1 x 10⁶ converts the result from mg to kg)

6 To convert VOC results from a FID analyser to reference conditions

VOC concentration = 23 mgC/m³
Measured moisture level = 9.5%
Reference moisture is dry
Measured oxygen level = 13.2% (dry)
Reference oxygen = 11%

(Note that the FID analyser measures hot and wet)

Oxygen correction factor
$$= (21 - reference oxygen)$$
 (21 – measured oxygen)

$$= \frac{(21-11)}{(21-13.2)}$$

Moisture correction factor
$$= \frac{100}{(100 - \text{measured moisture})}$$

Concentration at reference conditions

= Concentration as measured x correction factor for oxygen x correction factor for moisture

$$= 23 \text{ mgC/m}^3 \times 1.3 \times 1.1$$

$$= 33 \text{ mgC/m}^3$$

7 To calculate the concentration of VOCs as Carbon (C) as a dry gas and calculate the mass emissions of carbon and toluene from the results provided by a FID analyser

VOC concentration = 185 ppm (propane equivalent C_3 H_8) Measured moisture level = 6.5% Atomic weight of C = 12

Atomic weight of C = 12Atomic weight of H = 1

Molar volume at STP = 22.4 litres

Stack gas flow rate = 0.4 m³/s

7.1 To calculate the molecular weight of propane as carbon

Molecular weight of propane as carbon

- = number of carbon atoms in molecule x atomic weight of carbon
- $= 3 \times 12$
- = 36

7.2 To calculate the concentration of VOC in mgC at STP wet

- = concentration in ppm x molecular weight of propane as carbon molar volume
- = <u>185 ppm x 36</u> 22.4
- $= 297 \text{ mgC/Nm}^3$

7.3 To calculate the concentration of VOC in mgC as a dry gas

Moisture correction factor

$$=$$
 $\frac{100}{100 - 6.5}$

$$= 1.07$$

Concentration of VOC(dry)

= VOC concentration wet x correction factor for moisture

$$= 297 \text{ mgC/Nm}^3 \text{ x } 1.07$$

$$= 318 \text{ mgC/Nm}^3$$

7.4 To calculate the hourly emission rate in gC/h

Stack gas flow rate = 0.4 m³/s Concentration of VOC = 297 mgC/Nm³ (wet)

Volume flow rate in m^3/h = flow rate in m^3/s x seconds in 1 hour

 $= 0.4 \text{ m}^3/\text{s} \times 3600$

 $= 1440 \text{ m}^3/\text{h}$

Mass emission rate g/h = $\frac{\text{volume flow rate m}^3/\text{h x concentration of substance}}{1000}$

 $= \frac{1440 \text{ m}^3/\text{h x } 297 \text{ mgC/Nm}^3}{1000}$

= 428 gC/h

(Note dividing by 1000 converts the result from mg to g)

7.5 To calculate the mass emission as g toluene per hour

Toluene = C_7H_8

Molecular weight of toluene as mgC

= number of carbon atoms in molecule x atomic weight of carbon

 $= 7 \times 12$

= 84

Molecular weight of toluene

= (number of carbon atoms x molecular weight of carbon) + (number of hydrogen atoms x atomic weight of hydrogen)

$$= (7 \times 12) + (8 \times 1)$$

= 92

Ratio of molecular weight of toluene to molecular weight of toluene as carbon

= <u>molecular weight of toluene</u> molecular weight of toluene as carbon

= <u>92</u> 84

= 1.095

Mass emission expressed as gT/h

- = mass emission rate gC/h x toluene to carbon mass ratio
- $= 428 gC/h \times 1.095$
- = 469 gT/h

8 To calculate an uncertainty budget

The performance characteristics of the analyser are as follows:

Type

- B Sensitivity to ambient temperature = 1.5% of the certified range per 10K of variation
- B Sensitivity to atmospheric pressure = 0.7% of the certified range per kPa
- B Uncertainty of calibration gas = 1.5%
- A Standard deviation of repeatability at span = 0.9% of the certified range

Certification range of analyser = $0 - 175 \text{ mg/m}^3$

Maximum ambient temperature variation during sampling = 8K ($\pm 4K$ relative to the temperature value at calibration)*

Ambient pressure range during sampling = 98.8 - 101.2 kPa (± 1.2 kPa relative to a pressure value of 100 kPa at calibration)*

Calibration gas concentration = 140 mg/m³

8.1 To calculate the standard uncertainty in mg/m³ associated with the ambient temperature variations

Sensitivity of analyser to ambient temperature variations = 1.5% of the certified range per 10K of variation

Certification range = $0 - 175 \text{ mg/m}^3$

Maximum ambient temperature variation during sampling = $\pm 4 \text{ K}$

8.2 To calculate the sensitivity per degree of ambient temperature change

= 0.26 mg/m³ per degree

^{*} Note: The exams will not require a calculation of an uncertainty where the variation is not symmetrical about the value at calibration

8.3 To calculate the standard uncertainty associated with the ambient temperature variation

Standard uncertainty U_{temp}

= sensitivity per degree x variation in ambient temperature
$$\sqrt{3}$$

$$= 0.26 \text{ mg/m}^3 \text{ x 4 K} / \sqrt{3}$$

$$= 0.6 \text{ mg/m}^3$$

8.4 To calculate the standard uncertainty in mg/m³ associated with ambient pressure changes

Sensitivity of analyser to ambient pressure variations = 0.7% of the certified range per kPa of pressure change

Certification range = 175 mg/m³

Ambient pressure range during sampling = 98.8 - 101.2 kPa

Variation in ambient pressure =
$$\frac{101.2 - 98.8}{2}$$

$$= \pm 1.2 \text{ kPa}$$

Sensitivity per kPa of pressure change = certification range x sensitivity

$$= 175 \text{ mg/m}^3 \text{ x } 0.007$$

Standard uncertainty associated with ambient pressure changes U_{apress}

=
$$\frac{1.23 \text{ mg/m}^3 \text{ x } 1.2 \text{ kPa}}{\sqrt{3}}$$

$$= 0.85 \text{ mg/m}^3$$

8.5 To calculate the standard uncertainty of the calibration gas in mg/m³

Uncertainty of calibration gas = 1.5% Calibration gas value = 140 mg/m³

Standard uncertainty of calibration gas U_{cal}

$$= \frac{140 \text{ mg/m}^3 \text{ x } 0.015}{\sqrt{3}}$$

$$= 1.21 \text{ mg/m}^3$$

8.6 To calculate the standard deviation of repeatability at span level in mg/m³

Standard deviation of repeatability at span level = 0.9% of the certified range (note that this is a 'Type A' uncertainty and does not need to be divided by $\sqrt{3}$) Certified range of analyser = 175 mg/m³

Standard deviation of repeatability at span U_{s,r}

- = certified range x standard deviation of repeatability at span
- $= 175 \text{ mg/m}^3 \text{ x } 0.9\%$
- $= 1.58 \text{ mg/m}^3$

8.7 To calculate the combined standard uncertainty

Combined uncertainty =
$$\sqrt{U_{\text{temp}}^2 + U_{\text{apress}}^2 + U_{\text{cal}}^2 + U_{\text{s.r.}}^2}$$

$$=\sqrt{0.6^2+0.85^2+1.21^2+1.58^2}$$

$$=\sqrt{0.36+0.72+1.46+2.5}$$

$$= 2.25 \text{ mg/m}^3$$

Expanded uncertainty = combined uncertainty x 1.96

$$= 2.05 \text{ mg/m}^3 \text{ x } 1.96$$

$$= 4.4 \text{ mg/m}^3$$