

PRODUCT CONFORMITY CERTIFICATE

This is to certify that the

Babcock & Wilcox Model 2008-1 CEMS (EN 15267-3 Standard) & Babcock & Wilcox Stack Flow Monitor Model 110

manufactured by:

Babcock & Wilcox Company

*2849 Sterling Drive
Hatfield
PA 19440
USA*

has been assessed by Sira Certification Service
and for the conditions stated on this certificate complies with:

**MCERTS Performance Standards for Continuous Emission
Monitoring Systems, Version 3.4 dated July 2012,
EN15267-3:2007,
& QAL 1 as defined in EN 14181: 2004**

Certification Ranges :

CO	0 to 25 ppm (0 to 31 mg/m ³)	0 to 1500 ppm (0 to 1875 mg/m ³)
NO/NOx	0 to 20 ppm (0 to 27 mg/m ³)	0 to 500 ppm (0 to 670 mg/m ³)
SO ₂	0 to 100 ppm (0 to 286 mg/m ³)	0 to 300 ppm (0 to 858 mg/m ³)
CO ₂	0 to 25 vol%	
O ₂ (dry)	0 to 25 vol%	
Flow	0 to 40 ft/s (0 to 12 m/s)	

Project No: 674/0264
Certificate No: Sira MC 090160/03
Initial Certification: 20 October 2009
This Certificate Issued: 24 August 2012
Renewal Date: 19 October 2014

Technical Director

MCERTS is operated on behalf of the Environment Agency by

Sira Certification Service

12 Acorn Industrial Park, Crayford Road, Crayford
Dartford, Kent, UK DA1 4AL
Tel: +44 (0)1322 520500 Fax: +44 (0)1322 520501



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Registered Office: Rake Lane, Eccleston, Chester, UK CH4 9JN*

Approved Site Application

Any potential user should ensure, in consultation with the manufacturer that the emission monitoring system is suitable for the process on which it will be installed.

For general guidance on stack emission monitoring techniques refer to Environment Agency Technical Guidance Note M2: Monitoring of stack emissions to air. Operators with installations falling under the Large Combustion Plant Directive or Waste Incineration Directive must refer to Technical Guidance Note M20: Quality Assurance of Continuous Emission Monitoring Systems, for guidance on the suitability of CEMS for their installations. M2 and M20 are available on the Agency's website at www.mcerts.net

On the basis of the assessment and the ranges required for compliance with EU Directives this instrument is considered suitable for use on large coal-fired combustion plant applications. This CEM has been proven suitable for its measuring task (parameter and composition of the flue gas) by use of the QAL 1 procedure specified in EN14181, for LCPD applications for the ranges specified. The lowest certified range for each determinand shall not be more than 2.5X the ELV for LCPD and other types of application.

The field trial was conducted over 4 months with the Babcock & Wilcox model 2008-1 mounted on a gas turbine.

Basis of Certification

This certification is based on the following Test Report(s) and on Sira's assessment and ongoing surveillance of the product and the manufacturing process:

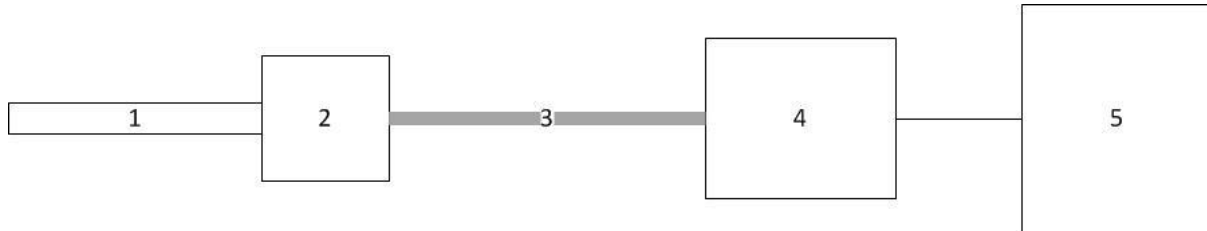
TUV Rheinland Report Number 936/21207705A dated 05/10/09

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Product Certified

The Babcock & Wilcox Model 2008-1 EN 15267-3 Standard and Babcock & Wilcox Stack Flow Monitor Model 110 measuring system consists of the following parts:



1. Sample Probe	2. Heated Filter	3. Heated Sample Line	4. Gas Conditioning	5. Analyser
Model: Universal Analysers Model 270S	Model: Integrated with 270S sample probe	Model: Stainless steel heated line Length: 6.7m lab /61m field	Model: M&C EC-4	Model: (See table below)

This certificate applies to Babcock & Wilcox Model 2008-1 EN 15267-3 Standard and Babcock & Wilcox Stack Flow Monitor Model 110 system fitted with software version 1 (serial number 1 onwards). The systems comprise:

Analyser	Serial Number
API-Teledyne 100EH SO ₂ /O ₂ (with vacuum regulator installed in analyser)	106 onwards
Thermo Fisher NOx 42iLS with SS Converter	535013745 onwards
Thermo Fisher CO 48i analyser	535613970 onwards
Servomex CO ₂ analyser	4051 onwards
Babcock & Wilcox Model 110 Flow Monitor	1 onwards (5049503201)

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Certified Performance

The instrument was evaluated for use under the following conditions:

Ambient Temperature Range: +5°C to +40°C

Instrument IP rating: IP 54 supplied in an air temperature controlled enclosure

Note: If the instrument is supplied with an enclosure then the ambient temperature shall be monitored inside the enclosure to ensure that it stays within the above ambient temperature range.

Note: The API Teledyne SO₂ analyser should be calibrated at the span point using SO₂ with O₂ present at 14% to 15% vol O₂ for the span gas and 18% to 21% vol O₂ for the zero gas to ensure that at the normal operation point of 15%vol O₂ for gas turbines, the NO cross interference is reduced to the levels required by EN15267-3.

Note: The output signal of the Thermo 42i LS NO_x analyzer has to be oxygen corrected. This correction calculation is done with the help of the NetDahs software. An oxygen corrected 4-20A signal is generated.

Unless otherwise stated the evaluation was carried out on the certification range CO 0 to 25ppm, NO_x 0 to 20ppm, SO₂ 0 to 100ppm, CO₂ 0 to 25%vol, O₂ 0 to 25%vol and Flow 0 to 40 ft/s.

Test	Results expressed as % of the certification range				Other results	MCERTS specification
	<0.5	<1	<2	<5		
Response time						
CO					58s	<200s
NO _x					49s	<200s
SO ₂					84s	<200s
CO ₂					26s	<200s
O ₂					28s	<200s
Flow					19s	<200s
CO (1500 ppm)					59s	<200s
NO _x (500ppm)					47s	<200s
SO ₂ (300 ppm)					72s	<200s

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Test	Results expressed as % of the certification range				Other results	MCERTS specification
	<0.5	<1	<2	<5		
Repeatability standard deviation at zero point						
CO	0.00					<2.0%
NOx	0.00					<2.0%
SO ₂	0.00					<2.0%
CO ₂	0.00					<2.0%
O ₂	0.02					<0.2%
Flow	0.00					<2.0%
CO (1500 ppm)	0.00					<2.0%
NOx (500ppm)	0.00					<2.0%
SO ₂ (300 ppm)	0.00					<2.0%
Repeatability standard deviation at reference point						
CO	0.10					<2.0%
NOx	0.20					<2.0%
SO ₂	0.30					<2.0%
CO ₂	0.00					<2.0%
O ₂	0.01					<0.2%
Flow					Not applicable	<2.0%
CO (1500 ppm)	0.20					<2.0%
NOx (500ppm)	0.10					<2.0%
SO ₂ (300 ppm)	0.10					<2.0%

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Test	Results expressed as % of the certification range				Other results	MCERTS specification
	<0.5	<1	<2	<5		
Lack-of-fit						
CO	0.40					<2.0%
NOx		-1.0				<2.0%
SO ₂	0.20					<2.0%
CO ₂	0.40					<2.0%
O ₂	0.05					<0.2%
Flow	-0.25					<2.0%
CO (1500 ppm)		-0.87				<2.0%
NOx (500ppm)		0.60				<2.0%
SO ₂ (300 ppm)		-0.83				<2.0%
Influence of ambient temperature zero point						
CO				-2.6		<5.0%
NOx	0.30					<5.0%
SO ₂		-0.60				<5.0%
CO ₂	-0.30					<5.0%
O ₂	-0.04					<0.50%
Flow	0.50					<5.0%
Influence of ambient temperature reference point						
CO				-3.2		<5.0%
NOx				-3.0		<5.0%
SO ₂				4.9		<5.0%
CO ₂				-4.4		<5.0%
O ₂	-0.12					<0.50%
Flow	0.50					<5.0%

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Test	Results expressed as % of the certification range				Other results	MCERTS specification
	<0.5	<1	<2	<5		
Influence of sample gas pressure					Not applicable	
Influence of sample gas flow for extractive CEMS						
CO	-0.4					<2.0%
NO _x	0.1					<2.0%
SO ₂	-0.3					<2.0%
CO ₂	-0.1					<2.0%
O ₂	0.03					<0.2%
Influence of voltage variations 190 to 250V						
CO	-0.1					<2.0%
NO _x		-1.0				<2.0%
SO ₂		0.70				<2.0%
CO ₂	0.40					<2.0%
O ₂	0.05					<0.2%
Flow	0.20					<2.0%
Influence of vibration (10 to 60Hz (±0.3mm), 60 to 150Hz at 19.6m/s ²)					Not applicable	To be reported
Cross-sensitivity at zero with interferences: O ₂ , H ₂ O, CO, CO ₂ , CH ₄ , N ₂ O, NO, NO ₂ , NH ₃ , SO ₂ , HCl						
CO				-2.16		<4.0%
NO _x			1.75			<4.0%
SO ₂			1.27			<4.0%
CO ₂	0.00					<4.0%
O ₂	0.00					<0.40%

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Test	Results expressed as % of the certification range				Other results	MCERTS specification
	<0.5	<1	<2	<5		
Cross-sensitivity at reference with interferents: O ₂ , H ₂ O, CO, CO ₂ , CH ₄ , N ₂ O, NO, NO ₂ , NH ₃ , SO ₂ , HCl						
CO			1.40			<4.0%
NO _x			-1.70			<4.0%
SO ₂				-3.91		<4.0%
CO ₂			-1.16			<4.0%
O ₂	0.32					<0.40%
Converter Efficiency					99%	>95%

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Test	Results expressed as % of the certification range				Other results	MCERTS specification
	<0.5	<1	<2	<5		
Measurement uncertainty						
CO					6.6%	Guidance - at least 25% below max permissible uncertainty
NO _x					5.1%	
SO ₂					7.7%	
CO ₂					5.8%	
O ₂					2.4%	
Flow					2.1%	
Calibration function (field)						
CO					0.98	>0.90
NO _x					0.95	>0.90
SO ₂					0.99	>0.90
CO ₂					0.97	>0.90
O ₂					0.99	>0.90
Flow					0.96	>0.90
Response time (field)						
CO					74s	<200s
NO _x					73s	<200s
SO ₂					82s	<200s
CO ₂					36s	<200s
O ₂					42s	<200s
Flow					16s	<200s

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Test	Results expressed as % of the certification range				Other results	MCERTS specification
	<0.5	<1	<2	<5		
Lack of fit (field)						
CO		-0.52				<2.0%
NOx		1.00				<2.0%
SO ₂		0.90				<2.0%
CO ₂	0.40					<2.0%
O ₂	-0.09					<0.2%
Flow		-0.53				<2.0%
Maintenance interval					1 month See note 1	>8 days
Zero and Span drift requirement	<p>The measuring system allows an automatic test gas offering with the help of magnetic valves, which are controlled by the NetDahs control software. It is possible to do an automatic zero and span point correction, when the analyser readings are out of a defined range. This correction is done via the NetDahs software and not directly on the single analysers themselves.</p> <p>The measuring system has an analogue and digital outputs which allow the recording of zero and span drift during a test gas offering.</p>					<p>Clause 6.13 & 10.13</p> <p>Manufacturer shall provide a description of the technique to determine and compensate for zero and span drift.</p>
Change in zero point over maintenance interval						
CO				2.9		<3.0%
NOx				2.5		<3.0%
SO ₂	0.30					<3.0%
CO ₂		0.60				<3.0%
O ₂	-0.11					<0.2%
Flow	0.10					<3.0%

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Test	Results expressed as % of the certification range				Other results	MCERTS specification
	<0.5	<1	<2	<5		
Change in reference point over maintenance interval						
CO				2.9		<3.0%
NOx				-2.3		<3.0%
SO ₂				2.2		<3.0%
CO ₂				-1.9		<3.0%
O ₂	0.09					<0.2%
Flow		-0.70				<3.0%
Availability					99.8%	>95% (>98% for O ₂)
Reproducibility						
CO			1.7			<3.3%
NOx				2.7		<3.3%
SO ₂	0.20					<3.3%
CO ₂		1.0				<3.3%
O ₂	0.16					<0.20%
Flow		0.80				<3.3%

Note 1: The Babcock & Wilcox system has a maintenance interval of 1 month. The work detailed below has to be carried out depending on local conditions:

- Visual inspection of the measuring system at regular intervals
- A check for sufficient zero gas
- Weekly check of gas filter, gas preparation system, sample gas tube and gas port
- Monthly span check

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Description:

The Babcock & Wilcox Model 2008-1 Babcock & Wilcox CEMS EN15267-3 Standard and Babcock & Wilcox Stack Flow Monitor Model 110 measuring system consists of the following parts:

NO/NOx: Dry Chemiluminescent analyser with partial vacuum

O₂: Paramagnetic analyser

CO: Dry Infra Red Gas Filter Correlation (GFC)

SO₂: Dry UV Fluorescence analyser

CO₂: Dry Non Dispersive Infrared Analyser

Stack Flow Monitor using a Pitot Tube and Differential Pressure Measurement

The gaseous components of the emissions are monitored using extractive sampling which is achieved by continuously transporting a gas sample from the stack to the CEMS mounted in the equipment shelter. The gases are conditioned through a refrigerative chiller to provide a dry gas basis measurement. The power and signals for the probe and stack flow monitor are controlled via the CEMS equipment. The data from the system is acquired by a Data Handling System (NTDAHS) computer. The equipment is designed to be situated in a temperature controlled enclosure which is normally supplied by Babcock & Wilcox or its associated companies.

General Notes

1. This certificate is based upon the equipment tested. The Manufacturer is responsible for ensuring that on-going production complies with the standard(s) and performance criteria defined in this Certificate. The Manufacturer is required to maintain an approved quality management system controlling the manufacture of the certified product. Both the product and the quality management system shall be subject to regular surveillance according to 'Regulations Applicable to the Holders of Sira Certificates'. The design of the product certified is defined in the Sira Design Schedule for certificate No. Sira MC 090160/00.
2. If certified product is found not to comply, Sira Certification Service should be notified immediately at the address shown on this certificate.
3. The Certification Marks that can be applied to the product or used in publicity material are defined in 'Regulations Applicable to the Holders of Sira Certificates'.
4. This document remains the property of Sira and shall be returned when requested by the company.

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